

Updated: 2017

# Lockout Procedure Feed Mixers: Trucks

Confined Spaces  
Safe Work Procedures

When conducting allowable and authorized work in the feed mixer wagon:

**Allowed: Removal of debris, cutting of strings and entangled items, replacement of bolt on blades or similar.**

## ALWAYS FOLLOW OPERATOR'S MANUAL INSTRUCTIONS

The unit must be **LOCKED OUT**

Park unit in best available site for work with consideration for:

- Utilization of flat level ground
- Access by rescue personnel
- Area adequately lighted
- Visibility of unit & you by check in person(s)
- Area adequately fresh ventilated, choose an open free flow clean air location

Confirm that the unit cannot move:

- Chock wheels to prevent inadvertent movement
- Jacks are down on firm surface
- Suitable blocking material is placed to prevent movement if jack(s) fail

If your model can remain connected to tractor by draw bar/hitch. While this can provide additional stability, it can only be done if the (operator's) manual for the model and unit you are using allows this!

Refer to operator's manual for the model and unit you are working with.

## DISCONNECT: PTO, Hydraulic Lines, Electrical Lines & Hitch

- Remove Keys from truck, and retain on your person
- Initiate work alone procedure
- Ensure that aid can be activated

### DOUBLE CHECK

IS THE PTO DISCONNECTED

ARE THE LOCKOUT TAGS IN PLACE

VERIFY LOCKOUT IS IN EFFECT (Attempt to engage mixer)

MIXER MUST NOT ENGAGE, START, OR MOVE



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