

Auger & Elevator

AgSafe Safe Work Procedure

1. Ensure all guards are in good working order and firmly in place
2. Do not start the auger or conveyor when others are standing near
3. Never start the drive engine by pulling the belt
4. Ensure support arms on elevator are properly positioned
5. Ensure tension cables are not frayed or worn
6. Keep cable clamps tight
7. Ensure there are always at least two wraps of cable on the drum of the windlass or winch
8. Do not permit the crank to be released and spin freely (never try to stop a spinning crank)
9. Maintain safety clutch on the windlass
10. Transport portable elevators and augers in the lowered position with the safety locking device in place. Avoid short turns where the tractor tire could hit the elevator
11. Maintain safe transport speeds
12. Use a flag to mark the end of the implement when transporting
13. Overhead power lines and elevators/augers are a deadly combination
14. Maintain minimum distances:
 - a. 3 meters (10 feet) from power lines to 75kv
 - b. 4.5 meters (15 feet) from power lines over 75kv but under 250kv
 - c. 6.1 meters (20 feet) from power lines over 250kv
15. Never ride on or climb on an elevator

Please use the following **Safe Work Procedures** as a guideline to building your own safe work procedures.